PRESS BRAKE FORM

Job Number:	Operator Name:
Part number:	Date:

Check all formed deminsions on 1st pc, at 20 pc intervals and on last pc of the job.

Frequency	Pass/Fail
1st pc	
20th	
40th	
60th	
80th	
100th	
120th	
140th	
160th	
180th	
200th	
220th	
240th	
260th	
280th	
300th	
320th	
340th	
360th	
380th	
400th	
420th	
440th	
460th	
480th	
500th	