() JEU	NISON ETALS	ſ	FABRICATION F	PRODUCTION ess Brake	REPORT			
JOB NO.	DATE	SHIFT	OPERATOR	MACHINE	1st PIECE INSPECTION	SECOND SIGN OFF	ORIENT. SIGN OFF	
MASTER BUNDLE		FINISHED TAG NUMBER	PART NUMBER		PIECES REQUIRED	PIECES ACTUAL		
Tooling Maintenance	Before Production	YES NO	(1) and the country of the country o		Note?			
	After Production	YES NO	DOWNTIME ESTIMATED IN					
Were there issues?	YES□ NO□	DOWNTIME TYPE	(MIN		OPERATOR COMMENTS /	OPERATOR COMMENTS / REASON FOR DOWNTIME		
Was shift lead notified?	YES□ NO□	BREAK						
Were Issues resovled?	YES: NO:	LUNCH						
START TIME	STOP TIME	MAINTENANCE						
		QUALITY - PART CHECKS						
		PROCESS - MATL. - HANDLING & MACHINE SETUP						
		ORDER - OPERATOR TRAINING						
		OTHER - ALL MACHINE ISSUES & ERRORS						