

TRAINING MATRIX

HIRE DATE:	SUPERVISOR NAME Training Goals - Tracking					
JOB TITLE: Press Brake Operator						
Item	Description	Training Date	Trainer Initials	Employee Initials	Competent (Yes/No)*	Notes/Comments
Press Brake Safety	Cincinnati Press Brake Safe operation and JSA(this must be completed before operator is cleared to run any press brake). Trainee must be 100% supervised by trainer for the first 2 shifts on a press brake.					
Work Order Reading	Packaging, Material to be Produced, Connection to Part Specifications (detail on W/O comes from Part Spec).					
Forklift training	Hands-On Training					
Crane Training	Hands-On Training					
5S	5S. What it is, employee responsibilities, training on 5S schedule (if applicable)					
Stock Plan	Material movement to finished goods or secondary processes How is stock organized and stacked?					
Material Identification	Material tracking, identification, and tag hanging.					
Machine Operation	Basic training on machine controls and tooling set-up procedures					

EMPLOYEE NAME

Additional Notes/Comments:

Stelplan/FIT Operations and Production tracking

Measuring Instruments

Inspection Recording /

Visual Inspection

Documentation

Quality Intranet

How to pull up on computer to view procedures, forms, skid types etc.

How to log production into Stelplan/Fit and manually document production for costing

surface quality, laser or plasma edge quality, cracking or splitting from bend

Basic use and verification of micrometer, calipers, tape measure, height gauge, and protractor

Understanding of required inspections, required frequency of inspections, and required documentation of all

Non-Conforming Material (Reject) Who can reject material? Segregation and identification of reject material.

above (per each work order).

^{*} If employee is not yet deemed competent, list actions and timing for more training and/or review for competency.