

SM2 Press Brake Checksheet

Job Number:

Operator Name:

Part Number:

Date:

Check all Formed Dimensions on Jem print and part orientation based on customer drawing on 1st, 5th, 10th, 20th, ongoing at 20 piece intervals, and last piece of the job. The operator will initial both boxes to indicate pass.

Frequency	Pass/Fail	Orientation	Frequency	Pass/Fail	Orientation	Frequency	Pass/Fail	Orientation
1st Piece			660			1360		
5th			680			1380		
10th			700			1400		
20			720			1420		
40			740			1440		
60			760			1460		
80			780			1480		
100			800			1500		
120			820			1520		
140			840			1540		
160			860			1560		
180			880			1580		
200			900			1600		
220			920			1620		
240			940			1640		
260			960			1660		
280			980			1680		
300			1000			1700		
320			1020			1720		
340			1040			1740		
360			1060			1760		
380			1080			1780		
400			1100			1800		
420			1120			1820		
440			1140			1840		
460			1160			1860		
480			1180			1880		
500			1200			1900		
520			1220			1920		
540			1240			1940		
560			1260			1960		
580			1280			1980		
600			1300			2000		
620			1320			2020		
640			1340			2040		