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Process/Product Audit Checklist

Cust #. 3036 Customer: Munters GRP/Size/GRD/Width: 550/22/3042B/48"				
PWC: LCT W/0# 4677 Date 10/17/17 Part #(s): STE 60007-37 Auditor. Det B				
Gauge Range: -028-037 Actual Gauge: -078 Width Range: 48-48-78 Width Actual: 48"				
Length Range 132-137.187 Other Actual: 132 Other: WW Other Actual: WM				
Other Other Actual: Mr Other: Mr Other Actual: Mr				
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?				4 20-
Correct raw material type and size?	V	/		Tag(s) to use
Setup performed according to W/O?	1	/		
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	1			[<u>Fab:</u> Print Rev, W/O Rev, Part Spec Rev:] (Leave blank if non-Fab audit)
Packaging is acceptable according to customer-specific requirements?	/			
Visual Inspection performed and product meets requirements?				
Out of spec noted, with actions taken?			1	
Non-conforming material put into reject warehouse and physically put into non-conforming area?			V	
Required gages available & functional?				
All Gages Calibrated (List in Comments)	/	/		Gages Observed (list last calibration and when due) M:c 043 7-17 Thrw 1-18 Tape 04 7-17 Thrw 1-18
Housekeeping: Machine/Floor clean? Loose tags & papërwork cleaned up?	V			
Required PPE being worn?	~			
Forms are the latest revision per Quality Intranet?	V	/		List Forms (Observed Rev vs Intranet Rev)
Hardcopy Controlled Documents are listed on Quality Intranet by location?	V			List Documents and their Location: Lyw - F - 001 - Server