

Process/Product Audit Checklist

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|--|-----|-----------------------------|-----|--|--|
| Cust #: <u>8303</u> | | Customer: <u>TBET FAB</u> | | GRP/Size/GRD/Width: <u>HRS/7/CSB/3.5810"x 34.36/177932</u> | |
| PWC: <u>PBI</u> | | W/O#: <u>85542</u> | | Date: <u>11/5/18</u> | |
| Part #(s): <u>1417621</u> | | Auditor: <u>C. Mathis</u> | | | |
| Gauge Range: <u>1713-1873</u> | | Actual Gauge: <u>179</u> | | Width Range: <u>2.239-2.259</u> | |
| Width Actual: <u>2.264</u> | | | | | |
| Length Range: <u>1.372-1.492</u> | | Length Actual: <u>1.488</u> | | Other: <u>N/A</u> | |
| Other Actual: <u>N/A</u> | | Other: <u>N/A</u> | | Other Actual: <u>N/A</u> | |
| Item | YES | NO | N/A | Comments/Action Taken (Required for NO) | |
| Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required? | X | | | | |
| Correct raw material type and size? | X | | | Tag(s) to use: <u>187390, 189492</u> Tag(s) used: <u>187390, 189492</u> | |
| Setup performed according to W/O? | X | | | | |
| Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?] | X | | | [Fab: Print Rev: <u>0</u> , W/O Rev: <u>0</u> , Part Spec Rev: <u>0</u>] (Leave blank if non-Fab audit) | |
| Packaging is acceptable according to customer-specific requirements? | X | | | | |
| Visual Inspection performed and product meets requirements? | X | | | | |
| Out of spec noted, with actions taken? | | | X | | |
| Non-conforming material put into reject warehouse and physically put into non-conforming area? | | | X | | |
| Required gages available & functional? | X | | | | |
| All Gages Calibrated (List in Comments) | X | | | <u>1207</u> MAR '18 DUE MAR '19 Gages Observed (list last calibration and when due) 1207 MAR '18 <u>1207 MAR '18</u> <u>1207 MAR '19</u> <u>1207 MAR '18</u> <u>1207 MAR '19</u> <u>1207 MAR '19</u> <u>1207 MAR '18</u> <u>1207 MAR '19</u> <u>1207 MAR '19</u> <u>1207 MAR '18</u> <u>1207 MAR '19</u> <u>1207 MAR '19</u> | |
| Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up? | X | | | | |
| Required PPE being worn? | X | | | | |
| Forms are the latest revision per Quality Intranet? | X | | | List Forms (Observed Rev vs Intranet Rev) <u>6AP-20 Rev 1</u> vs <u>6AP-20 Rev 1</u> <u>1207</u> <u>1207</u> | |
| Hardcopy Controlled Documents are listed on Quality Intranet by location? | X | | | List Documents and their Location: <u>front office, back room, and Plasma</u> | |