

Process/Product Audit Checklist

Cust #: 3554 Customer: Blue Bird GRP/Size/GRD/Width: PGVS/20/BB2Y/51.0397"				
PWC: SL1 W/O#: 27588 Date: 12/2/2024 Part #(s): W10070570 Auditor: Patrick Macias				
Gauge Range: .0360"-.0400" Actual Gauge: .036 Width Range: 51.11-51.17 Width Actual: 51.14				
Length Range: 112.97-113.03 Length Actual: 113.0 Other: .118-.218 Other Actual: .203				
Other: NA Other Actual: NA Other: NA Other Actual: NA				
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	X			Operator John Boyea Yes Document JDM-F-14 filled in properly
Correct raw material type and size?	X			Tag(s) to use: 62608, 62609, 62610, 62611, 62612 Tag(s) used: 62608, 62609, 62610, 62611, 62612
Setup performed according to W/O?	X			
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	X			[Fab: Print Rev: A, W/O Rev: A, Part Spec Rev: A] (Leave blank if non-Fab audit)
Packaging is acceptable according to customer-specific requirements?	X			
Visual Inspection performed and product meets requirements?	X			
Out of spec noted, with actions taken?			X	
Non-conforming material put into reject warehouse and physically put into non-conforming area?			X	NA
Required gages available & functional?	X			
All Gages Calibrated (List in Comments)	X			Gages Observed (list last calibration and when due) TAPE PB-1 LAST 3/25/2024 DUE 3/25/2024 CALIBER-C5 LAST 3/26/24 DUE 3/26/25
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	X			
Required PPE being worn?	X			
Forms are the latest revision per Quality Intranet?	X			List Forms (Observed Rev vs Intranet Rev) FABRICATION PRODUCTION REPORT JDM-F- 14 2/19/21 REV 0 CURRENT
Hardcopy Controlled Documents are listed on Quality Intranet by location?	X			List Documents and their Location: NA