

Part Spec Audit 03-11-15 Plasma

Heil

113-1235-002

There were no findings during this audit

Part Spec/PO Audit Form

HRS H580 60.11 x 203.50

Cust #	ID	Customer	HA.1	Grp/Sz/Gm/Width	
Equip/Plant	Pasma/CutD	Work Order #	44775	Part No.	113-1235-002
Work Order Information		Material to be Used		Actual	
		Tag #1	446338B	Gauge #1	
		PO#	GAO-9932	% Gauge in Spec	
Gauge Range	.152 - .162	Gauge Min	.150	Low/High Gauge	
Width Range	60.08 - 60.14	Width	60.5	Average	
Length Range	202.47 - 203.53			Width	
Rockwell	N/A	Rockwell		Length	
Tensile	90,000			Rockwell	
Yield	80,000				
% Elongation	18				
Chem Rqmts					
Other Rqmts				Other	
	.50 Flatness				
Summary	only one sheet cut				
Actions	N/A				
Final Status	Good				

60.11 +/- .030

203.5 +/- .030