

Part Spec Audit 03/03/15

Ox Bodies, Inc.

Part# 1611164

There were no findings to report during this inspection. Ongoing issue with width gauge, however, appears that readings from gauge were correct and were a close match with readings from tape measurer.

Part Spec/PO Audit Form

Cust #	1121	Customer	Ox Rods	Grp/Sz/Grd/Width	HRS / 2.50 / 158 / 72
Equip/Plant	BB / Deater	Work Order #	44711	Part No.	161104
Work Order Information		Material to be Used		Actual	
	Tag #1	Tag #2	Gauge #1	Gauge #2	
	PO#	PO#	% Gauge In Spec	% Gauge In Spec	
Gauge Range	.235 - .240	.235	Low/High Gauge	Low/High Gauge	
Width Range	72.25 - 73.25	72.00	Average	Average	
Length Range	92" - 92.25"	N/A	Width	Width	
Rockwell	N/A	N/A	Length	Length	
Tensile	N/A	N/A	Rockwell	Rockwell	
Yield	N/A				
% Elongation	N/A				
Chem Rqmts	N/A				
Other Rqmts			Other		
	BAW - .75 max				
	Flat - .75 max				
Summary	No issues found with material or run. Width gauge is not tracking correctly, however, read each one correct.				
Actions	Jason Whit working w/ Harris Instruments on width gauge				
Final Status					

92.125" - 1st bundle
 .237" - " "
 72.50" - " "
 92.187" - 4th bundle
 .238" - " "
 72.375" - " "
 92.187" - 6th bundle
 .238" - " "
 72.50" - 72.250"

72.547

Width gauge ~~that~~ ~~not~~ ~~correct~~
 Says recording but did not track