Process/Product Audit Checklist

Cust #: Customer:	2/21			Size/GRD/Width: CRS/14/CSB/36 i): 14GACRS36×80 Auditor: DEAN B
Gauge Range: .0697079 Actual Gau	7		rait #(:	Fidth Range: 36"-36.25" Width Actual: 36.187"
Length Range: 80"-80.67 Length Actu	al: <u>8</u>	0,06	<u> </u>	her: V/N Other Actual: V/N
Other: VIN Other Actual:	VIK		Other:	
Item Process Inspection Sheets filled out	YES	NO	N/A	Comments/Action Taken (Required for NO)
according to <u>frequency</u> and <u>sampling</u> required?	1			44.62
		/		Tag(s) to use: 46/3
Correct raw material type and size?	. /			Tag(s) used: 46 93
		/		
Setup performed according to W/O?	1			
Product is acceptable according to		/		
customer-specific requirements?	. /	ľ		
Fab: Is the Part Print Present & the correct Revision? Are required				[Fab: Print Rev: Mr. W/O Rev: Part Spec
neasurements documented?]		/		Rev: [2/4] (Leave blank if non-Fab audit)
Packaging is acceptable according to				
customer-specific requirements?	V	/		
Visual Inspection performed and product meets requirements?			10	/
Out of spec noted, with actions taken?		1 1	1	4
Non-conforming material put into reject		_		
warehouse and physically put into non- conforming area?		/ -	V	
Required gages available & functional?	/			
All Gages Calibrated (List in Comments)	1			Gages Observed (list last calibration and when due) Tape #10 1/2017 Thrw 7/2017 M:c#43 1/3017 Thrw 7/2017
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	/	4 =	!	
Required PPE being worn?	V	19		
Forms are the latest revision per Quality ntranet?				List Forms (Observed Rev vs Intranet Rev)
Hardcopy Controlled Documents are isted on Quality Intranet by location?	V	/		List Documents and their Location: LUN-F-DDI (Server)