

Process/Product Audit Checklist

Cust # <u>3003</u>		Customer: <u>MWS</u>		GRP/Size/GRD/Width: <u>POC/11L/CSB/48</u>	
PWC: <u>BB1</u>		W/O#: <u>103428</u>		Date: <u>4-5-17</u> Part #(s): <u>HPA-116A-43121</u> Auditor: <u>RHAWARD</u>	
Gauge Range: <u>0.1116-0.1296</u>		Actual Gauge: <u>0.114</u>		Width Range: <u>48.0-48.999</u> Width Actual: <u>48.875</u>	
Length Range: <u>12.00-12.5</u>		Length Actual: <u>121.312</u>		Other: _____ Other Actual: _____	
Other: _____		Other Actual: _____		Other: _____ Other Actual: _____	
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)	
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	X				
Correct raw material type and size?	X			Tag(s) to use: <u>ND53500</u> Tag(s) used: <u>ND53500</u>	
Setup performed according to W/O?	X				
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	X			[Fab: Print Rev: _____, W/O Rev: _____, Part Spec Rev: _____] (Leave blank if non-Fab audit)	
Packaging is acceptable according to customer-specific requirements?	X				
Visual Inspection performed and product meets requirements?	X				
Out of spec noted, with actions taken?			X		
Non-conforming material put into reject warehouse and physically put into non-conforming area?			X		
Required gages available & functional?	X				
All Gages Calibrated (List in Comments)	X			Gages Observed (list last calibration and when due) IDENT: <u>2075</u> DATE: <u>3-8-16</u> DUE: <u>8-8-17</u>	
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	X				
Required PPE being worn?		X		1 PACKAGING NOT WEARING EYE PEO	
Forms are the latest revision per Quality Intranet?	X			List Forms (Observed Rev vs Intranet Rev) OBSERVED: <u>DEC-BB1-CTL REV 2</u> INTRANET: <u>DEC-BB1-CTL REV 2</u>	
Hardcopy Controlled Documents are listed on Quality Intranet by location?	X			List Documents and their Location: <u>DEC-BB1-CTL REV 2</u>	