

## Process/Product Audit Checklist

Cust #: <u>3468</u> Customer: <u>JD Stock</u> GRP/Size/GRD/Width: <u>POS 375 A36 60x138.75</u>				
PWC: <u>BB1</u> W/O#: <u>17121</u> Date: <u>4/24/23</u> Part #(s): <u>W60x138.75</u> Auditor: <u>R. Rowland</u>				
Gauge Range: <u>.368-.385</u> Actual Gauge: <u>.370-.371</u> Width Range: <u>60-61.5</u> Width Actual: <u>60.562</u>				
Length Range: <u>138.75-139.25</u> Length Actual: <u>138.937</u> Other: _____ Other Actual: _____				
Other: _____ Other Actual: _____ Other: _____ Other Actual: _____				
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	X			
Correct raw material type and size?	X			Tag(s) to use: <u>ND78009</u> Tag(s) used: <u>ND78009</u>
Setup performed according to W/O?	X			
Product is acceptable according to customer-specific requirements? [ <b>Fab:</b> Is the Part Print Present & the correct Revision? Are required measurements documented?]	X			[ <b>Fab:</b> Print Rev: _____, W/O Rev: _____, Part Spec Rev: _____] (Leave blank if non-Fab audit)
Packaging is acceptable according to customer-specific requirements?	X			Fab transfer to GAD. No specific packaging called out.
Visual Inspection performed and product meets requirements?	X			
Out of spec noted, with actions taken?			X	
Non-conforming material put into reject warehouse and physically put into non-conforming area?			X	
Required gages available & functional?	X			
All Gages Calibrated (List in Comments)	X			Gages Observed (list last calibration and when due) <u>009 0-1" MIC DUE 4/26/23</u> <u>3305 AGT DUE 1/13/24</u>
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	X			
Required PPE being worn?	X			
Forms are the latest revision per Quality Intranet?	X			List Forms (Observed Rev vs Intranet Rev) <u>DEC-BB1-CTL 6/26/17 REV 4</u>
Hardcopy Controlled Documents are listed on Quality Intranet by location?			X	List Documents and their Location: