

Process/Product Audit Checklist

Cust #: 10 Customer: HEZL GRP/Size/GRD/Width: HRS/72/SS45/5.1528 x 5.04/1.1705V
 PWC: 628 W/O#: 158814 Date: 6/20/22 Part #(s): 126-7316 Auditor: C. Mathis
 Gauge Range: .1680-.1775 Actual Gauge: .174 Width Range: 5.61-5.73 Width Actual: 5.66
 Length Range: 5.39-5.51 Length Actual: 5.45 Other: _____ Other Actual: _____

Other: _____ Other Actual: _____ Other: _____ Other Actual: _____

Item	YES	NO	N/A	Comments/Action Taken (Required for NO)
Process Inspection Sheets filled out according to frequency and sampling required?	✓			
Correct raw material type and size?	✓			Tag(s) to use: <u>315625</u> Tag(s) used: <u>315625</u>
Setup performed according to W/O?	✓			
Product is acceptable according to customer-specific requirements?				
Part is the Part Print Present & the correct Revision? Are required measurements documented?	✓			[Fab: Print Rev: <u>B</u> , W/O Rev: <u>0</u> , Part Spec Rev: <u>B</u>] (Leave blank if non-Fab audit)
Packaging is acceptable according to customer-specific requirements?	✓			
Visual inspection performed and product meets requirements?	✓			
Out of spec noted, with actions taken?		✓		
Non-conforming material put into reject warehouse and physically put into non-conforming area?		✓		
Required gages available & functional?	✓			
Gages Calibrated (List in Comments)	✓			Gages Observed (list last calibration and when due) <u>M015</u> <u>4/12/22</u> Due <u>4/12/23</u> <u>C012</u> <u>3/4/22</u> Due <u>3/4/23</u> <u>TM020</u> <u>4/12/22</u> Due <u>4/12/23</u>
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	✓			
Required PPE being worn?				
Forms are the latest revision per Quality Intranet?	✓			List Forms (Observed Rev vs Intranet Rev) <u>Rev B vs Rev B</u>
Hardcopy Controlled Documents are listed on Quality Intranet by location?	✓			List Documents and their Location: <u>Print Office, Plasma Line, and Break Room</u>