

Process/Product Audit Checklist

Cust #: <u>2900</u>		Customer: <u>DRAKA</u>		GRP/Size/GRD/Width: <u>GV5/16L/CB60CD</u>	
PWC: <u>LRB</u>		W/O#: <u>3815</u>		Date: <u>6/21/17</u> Part #(s): _____ Auditor: _____	
Gauge Range: <u>.059-.065</u>		Actual Gauge: <u>.058</u>		Width Range: <u>47"-47.1875"</u> Width Actual: <u>47.011</u>	
Length Range: <u>61.957-62.063</u>		Length Actual: <u>62"</u>		Other: <u>N/A</u> Other Actual: <u>N/A</u>	
Other: <u>N/A</u>		Other Actual: <u>N/A</u>		Other: <u>N/A</u> Other Actual: <u>N/A</u>	
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)	
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	✓				
Correct raw material type and size?	✓			Tag(s) to use: <u>NI2929</u> Tag(s) used: <u>NI2929</u>	
Setup performed according to W/O?	✓				
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	✓			[Fab: Print Rev: _____, W/O Rev _____, Part Spec Rev _____] (Leave blank if non-Fab audit)	
Packaging is acceptable according to customer-specific requirements?	✓				
Visual Inspection performed and product meets requirements?	✓				
Out of spec noted, with actions taken?	✓			Thickness called for .059 Min. - Mic. .058 Called TM who okayed .058 Part spec. updated	
Non-conforming material put into reject warehouse and physically put into non-conforming area?			✓		
Required gages available & functional?	✓				
All Gages Cal brated (List in Comments)	✓			Gages Observed (list last calibration and when due) <u>Tape 01 1/17 Thru 7/17</u> <u>Mic 39 2/17 Thru 8/17</u>	
Housekeeping. Machine/Floor clean? Loose tags & paperwork cleaned up?	✓				
Required PPE being worn?	✓				
Forms are the latest revision per Quality Intranet?	✓			List Forms (Observed Rev vs Intranet Rev) <u>LYN-F-001</u>	
Hardcopy Controlled Documents are listed on Quality Intranet by location?	✓			List Documents and their Location: <u>LYN-F-001-Server</u>	