

Process/Product Audit Checklist

Cust #: <u>3691</u>		Customer: <u>ACS</u>		GRP/Size/GRD/Width: <u>POS/187/A36</u>	
PWC: <u>LL2</u>		W/O#: <u>36141</u>		Date: <u>6/25/24</u> Part #(s): <u>LOG7131764</u> Auditor: <u>N. TAGLAND</u>	
Gauge Range: <u>0.875 +/- .010</u>		Actual Gauge: <u>0.181</u>		Width Range: <u>13.138 +/- .030</u> Width Actual: <u>13.138</u>	
Length Range: <u>84 +/- .030</u>		Length Actual: <u>84.000</u>		Other: <u>.875 +/- .030</u> Other Actual: <u>.876</u>	
Other: <u>N/A</u>		Other Actual: <u>N/A</u>		Other: <u>N/A</u> Other Actual: <u>N/A</u>	
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)	
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		OPERATOR: <u>JS</u> No PART NUMBER ON GAD 059 FORM DISCUSSED WITH OPERATOR	
Correct raw material type and size?	<input checked="" type="checkbox"/>			Tag(s) to use: <u>79402</u> Tag(s) used: <u>79402</u>	
Setup performed according to W/O?	<input checked="" type="checkbox"/>				
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	<input checked="" type="checkbox"/>			[Fab: Print Rev: <u>0</u> , W/O Rev: <u>0</u> , Part Spec Rev: <u>0</u>] (Leave blank if non-Fab audit)	
Packaging is acceptable according to customer-specific requirements?	<input checked="" type="checkbox"/>				
Visual Inspection performed and product meets requirements?	<input checked="" type="checkbox"/>				
Out of spec noted, with actions taken?			<input checked="" type="checkbox"/>		
Non-conforming material put into reject warehouse and physically put into non-conforming area?			<input checked="" type="checkbox"/>		
Required gages available & functional?	<input checked="" type="checkbox"/>				
All Gages Calibrated (List in Comments)	<input checked="" type="checkbox"/>			Gages Observed (list last calibration and when due) CP-1 4/24 - 7/24 NMC-LS-1 4/24 - 7/24 TP 02 4/24 - 7/24	
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	<input checked="" type="checkbox"/>				
Required PPE being worn?	<input checked="" type="checkbox"/>				
Forms are the latest revision per Quality Intranet?	<input checked="" type="checkbox"/>			List Forms (Observed Rev vs Intranet Rev) <u>LYN-LA-001 REV 3</u>	
Hardcopy Controlled Documents are listed on Quality Intranet by location?			<input checked="" type="checkbox"/>	List Documents and their Location:	