

## Process/Product Audit Checklist

Cust #: <u>3453</u> Customer: <u>HILL PHOENIX FAB</u> GRP/Size/GRD/Width: <u>GVS/24D/CB40CD</u>				
PWC: <u>LPI</u> W/O#: <u>21249</u> Date: <u>08/19/2021</u> Part #(s): <u>P113398C</u> Auditor: <u>N. RAGLAND</u>				
Gauge Range: <u>.026 - .030</u> Actual Gauge: <u>.026</u> Width Range: <u>47.990 - 48.010</u> Width Actual: <u>48</u>				
Length Range: <u>61.394 - 61.414</u> Length Actual: <u>61.40</u> Other: <sup>Hole</sup> <u>.240 - <del>.260</del></u> Other Actual: <u>.249</u>				
Other: <u>N/A</u> Other Actual: _____ Other: <u>N/A</u> Other Actual: _____				
Item	YES	NO	N/A	Comments/Action Taken (Required for NO)
Process Inspection Sheets filled out according to <u>frequency</u> and <u>sampling</u> required?	✓			OPERATOR: REESE CHAMBERS
Correct raw material type and size?	✓			Tag(s) to use: <u>139637</u> Tag(s) used: <u>139637</u>
Setup performed according to W/O?	✓			
Product is acceptable according to customer-specific requirements? [Fab: Is the Part Print Present & the correct Revision? Are required measurements documented?]	✓			[Fab: Print Rev: <u>0</u> , W/O Rev: <u>0</u> , Part Spec Rev: <u>0</u> ] (Leave blank if non-Fab audit)
Packaging is acceptable according to customer-specific requirements?	✓			
Visual Inspection performed and product meets requirements?	✓			
Out of spec noted, with actions taken?			✓	
Non-conforming material put into reject warehouse and physically put into non-conforming area?			✓	
Required gages available & functional?	✓			
All Gages Calibrated (List in Comments)	✓			Gages Observed (list last calibration and when due) Mic 01            01/21 - 01/22 TP 01            01/21 - 01/22 LS2 CALIPERS    01/21 - 01/22
Housekeeping: Machine/Floor clean? Loose tags & paperwork cleaned up?	✓			
Required PPE being worn?	✓			
Forms are the latest revision per Quality Intranet?	✓			List Forms (Observed Rev vs Intranet Rev) LYN-PC-001 REV <u>0</u>
Hardcopy Controlled Documents are listed on Quality Intranet by location?			✓	List Documents and their Location: